



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2537

Job Sheet 170266



Part No: D2537

Job Qty: 25 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A1 IPP D 05.01.31 Material change on Step 2 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		1/25/18	0.00	0.00	Start Up Machining		
100	Hardinge	25 pcs		1/26/18	0.10	2.43	Hardinge		
120	QC	25 pcs		1/26/18	0.00	0.00	QC8		
130	Packaging	25 pcs		1/26/18	0.00	0.00	Packaging3		
140	QC21-SA	25 Ea		1/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per Folio FA273 2-Deburr and Tumble
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0.4375	3	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.250inches $\pm$ 0.010	1.260 1.240		
2	Bushing	0.316inches + 0.005 - 0.000	0.321 0.316		
3	Bushing	0.438inches $\pm$ 0.010	0.448 0.428		

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DART
AEROSPACE
S034734

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Bushing

PART NO: D2537
Original Serial #: S034734
Revision:
Operation: Start up Operation
Change No:

01/24/18 Job No: 170266
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1/29/2018

Print



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Inventory

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: D2537 Revision: Bushing																
140	QC21-SA	S034734	170266		25 Ea	0	S034734	ST008		Stock	1/24/2018	*				False
Operation Totals:		1			25	0										
Part Totals:		1			25	0										
Part Number: M304R0.4375 Revision: 304 Round Bar 0.4375																
100	Receive Ft	FM137400-2	170266		1 ft	0	M137400	Start Up Machining		Allocated	10/10/2017	*				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		2			26	0										

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